Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 1

Max 150 Front Double Glazed - 40mm Pocket

FEATURES:

- 150mm Frame Depth
- 50mm Sight Line generally
- Glass Plane-Front
- Accepts 29mm to 34mm IGU's with standard 40mm pocket
- Single Glazed Spandrel adaptor option
- Flush Glazed with 12mm Glass Bite in all configurations
- Eliminates ugly visible drain slots in the face of transoms
- External glazed
- Awning & Casement Sash options
- Hinged, Pivot, Sliding & Multi sliding door tracks
- Dry Glazed with High performance Santoprene Gaskets
  - o Anti Stretch Gaskets
  - o Anti-Dropout Gasket Design
- Suited to wet glazed if preferred
- Watershed -Concealed Transom drainage system
- Screw fixing in front of glazing pocket to support transom

FABRICATION:

- Easy Screw Flute Joinery Fabrication
- Simple Panelized Assembly

PRODUCT APPLICATIONS:

- Shopfront, Ribbon Windows or Punched Openings
- Generally Single Span, limited to 6.5 metre high applications
- Stack joint detail for low rise curtain walls

NOTE:
This system is completely compatible with U-Max thermally broken framing systems

LIMITATION:

External Glazed option only at this stage
May be 2 sided structurally glazed. Not recommended for 4 sided structural glazed

ALTERNATIVES:

Standard 150mm frame with 34mm pocket

VicRoads - Hub@Sunshine
MAX™ 150mm Front Double Glazed frames

Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
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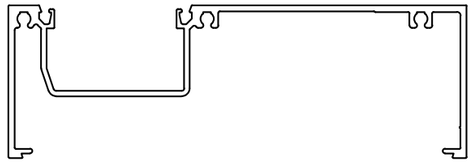
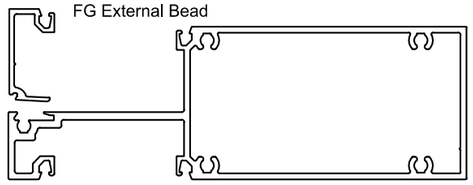
Extrusion ID

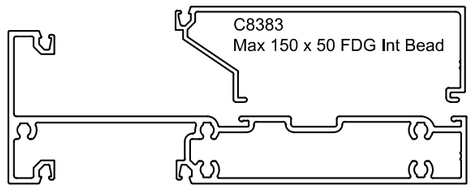


C9590
Max 150 x 50 FDG 40mm Pocket Frane

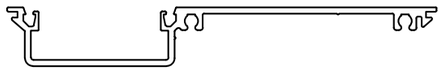
C9252
FG External Bead



C9591
Max 150 x 50 FDG Ext Sill 40mm Pocket

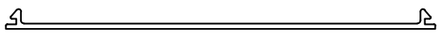


C9592
Max 150 x 50 FDG Int Sill 40mm Pocket

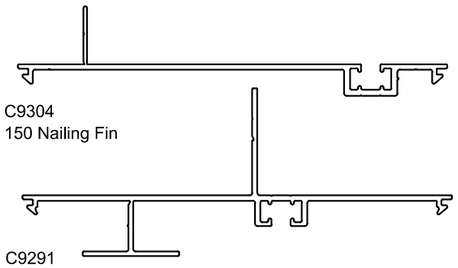


C9593
Max 150 x 50 FDG Pocketed Filler 40mm Pocket

C9775
Max 150 Flat Filler - Screw flutes

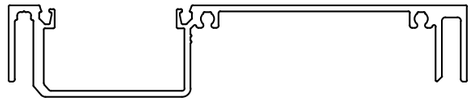


C1756
150 Flat Filler

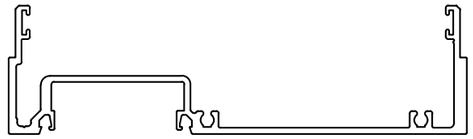


C9304
150 Nailing Fin

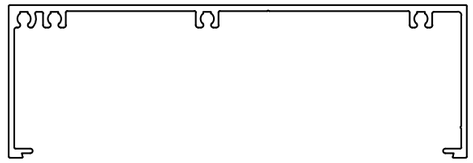
C9291
150 Build In Fin



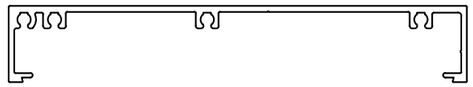
C9594
150 FDG 40mm Pocket Deep Mullion



C9595
150 FDG 40mm Pocket Shallow Mullion

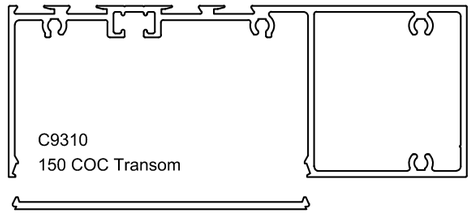


C9579
150 X 50 Plain Frame



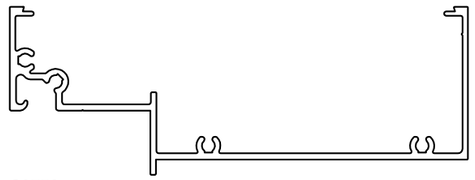
C9580
150 x 25 Plain Frame

C9581
150 S/Mating Plain Frame

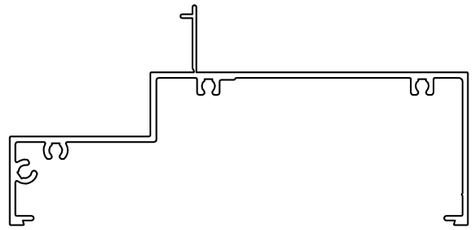


C9310
150 COC Transom

C9228
COC Filler Plate

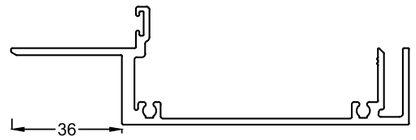


C9779
150 x 50 Hinge Head

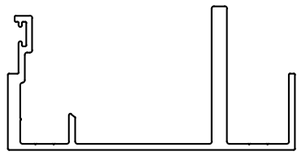


C9780
150 x 50 Winder Sill

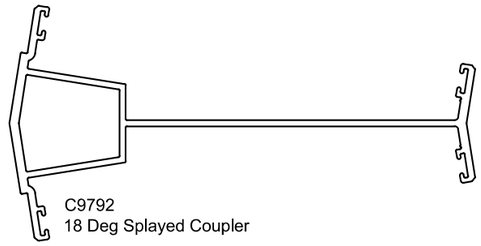
C9596
150 FDG 40mm Pocket M Struct Mullion



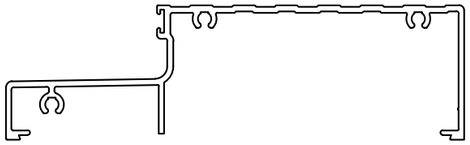
C9597
150 FDG 40mm Pocket F Struct Mullion



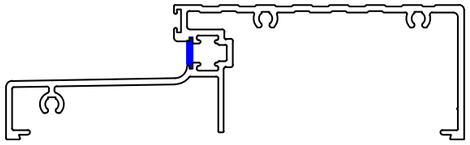
C9599
150 FDG 40mm S/M Blind Mullion



C9792
18 Deg Splayed Coupler

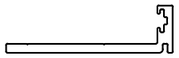


C9528
150 x 44 Threshold - Open Out (45 door)



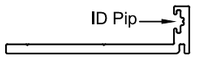
C9314
150 x 44mm Threshold Open Out (50 door)

C9290
Plant On Door Stop



C9809
Plant On Door Stop (45 door)

C4989
Plant On Door Stop



C9565
Max Plant On Door Stop (50 door)

C9219
25mm pocket

C9598
FDG 40mm Flush Filler

C9810
18mm Spandrel Adaptor

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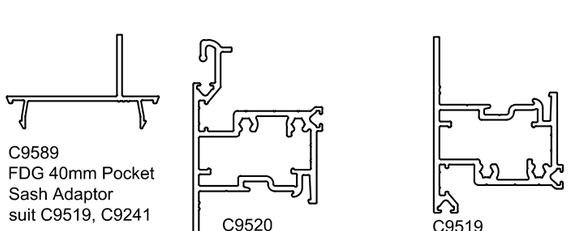
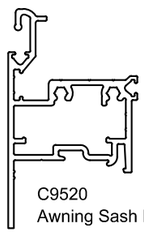
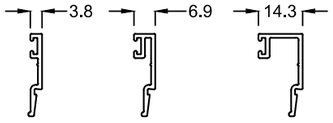
Extrusion ID


C9589
FDG 40mm Pocket
Sash Adaptor
suit C9519, C9241


C9520
Awning Sash Hinge Head

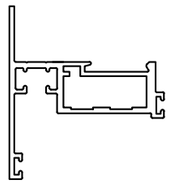
C9519
Awning Sash



C9249
Bead
35 Gap

C9246
Bead
31 Gap

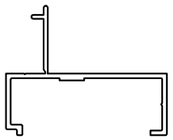
C9247
Bead
25 Gap


C9241
50mm Overlap Sash

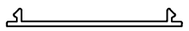

C0054
29mm Gap

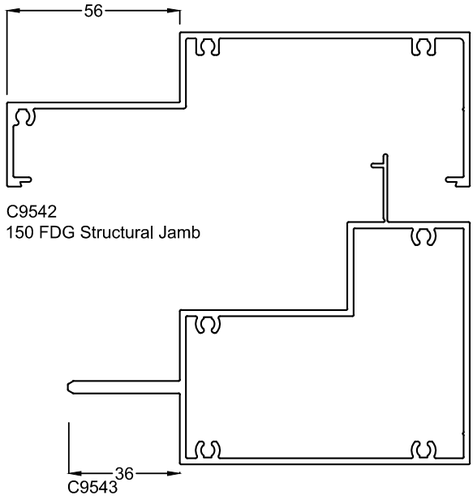

C016-2
41mm Gap


C9244
Winder Box Cover


C9242
Winder Support

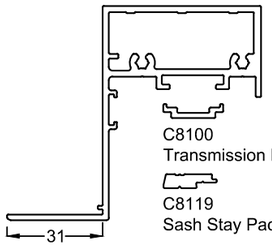
C9318
Motorised Winder Box


C2309
Flat Filler suit C9318



C9542
150 FDG Structural Jamb

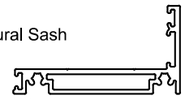
C9543
150 FDG Structural Winder Stansom

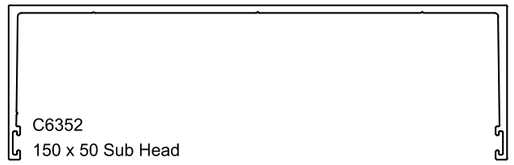


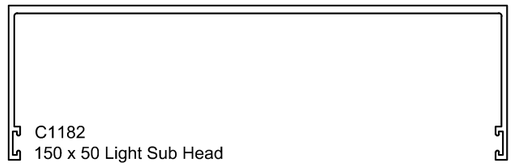
C8100
Transmission Bar

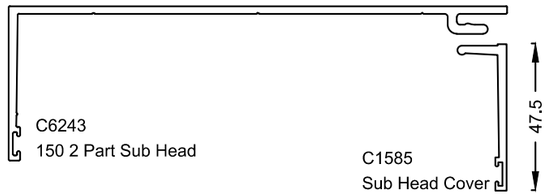
C8119
Sash Stay Packer

C9544
Multi Locking Structural Sash


C9479
Structural Sash Adaptor

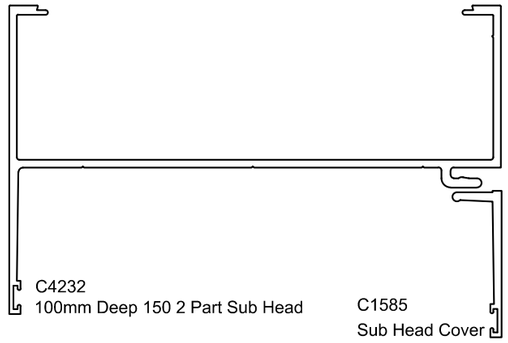

C6352
150 x 50 Sub Head


C1182
150 x 50 Light Sub Head

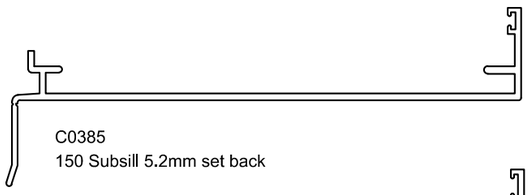


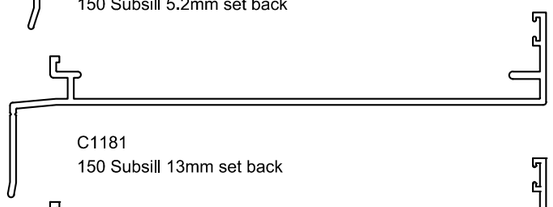
C6243
150 2 Part Sub Head

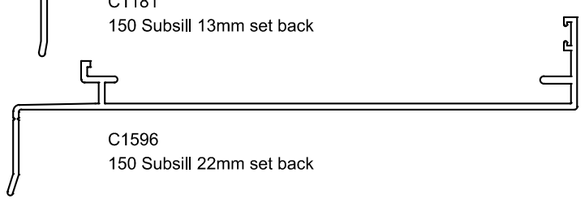
C1585
Sub Head Cover

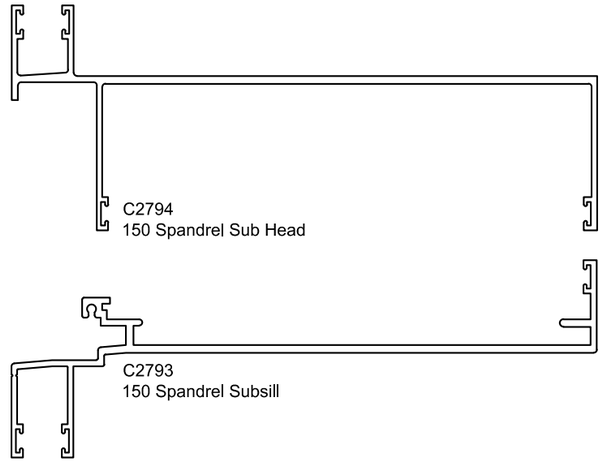

C4232
100mm Deep 150 2 Part Sub Head

C1585
Sub Head Cover


C0385
150 Subsill 5.2mm set back

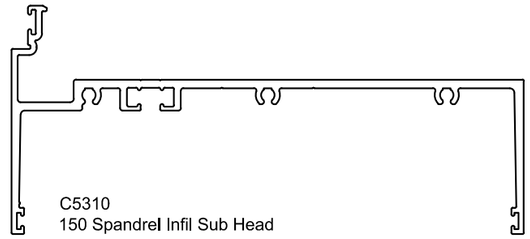

C1181
150 Subsill 13mm set back

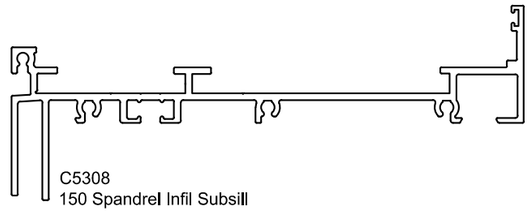

C1596
150 Subsill 22mm set back


C2794
150 Spandrel Sub Head

C2793
150 Spandrel Subsill

Max Sub Framing ID


C5310
150 Spandrel Infil Sub Head


C5308
150 Spandrel Infil Subsill


C5309
Spandrel Infil Subsill

Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

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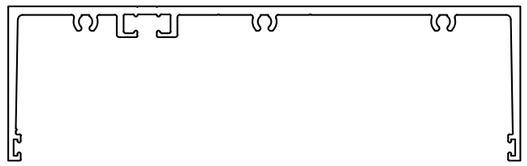
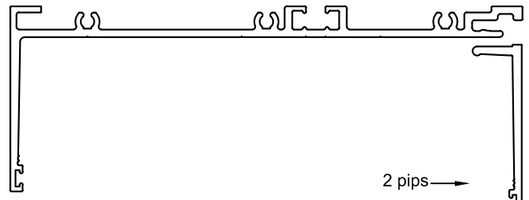
Extrusion ID

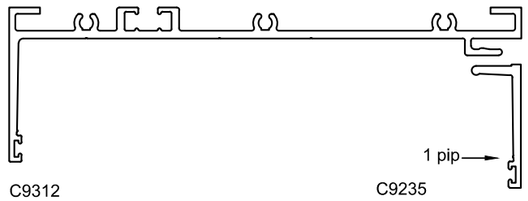


C9311
150 x 50 Sub Head



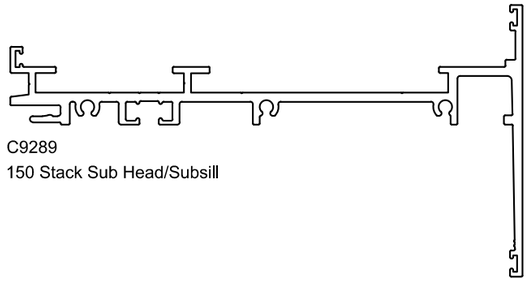
C9316
150 x 60 Sub Head

C9317
60 Sub Head Cover

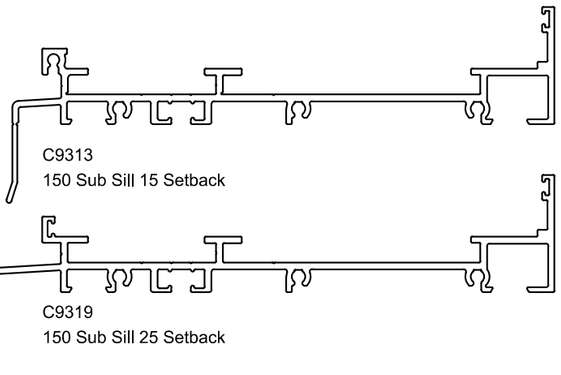


C9312
150 x 50 Sub Jamb

C9235
Sub Jamb Cover

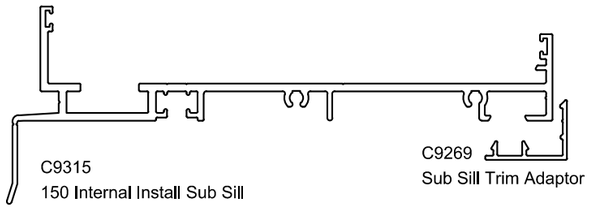


C9289
150 Stack Sub Head/Subsill



C9313
150 Sub Sill 15 Setback

C9319
150 Sub Sill 25 Setback

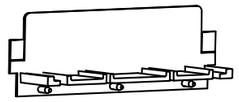


C9315
150 Internal Install Sub Sill

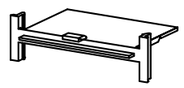
C9269
Sub Sill Trim Adaptor

Component ID

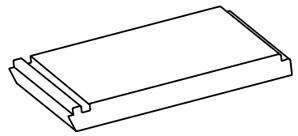
CHSE150
150 Subsill Stop end (non handed)



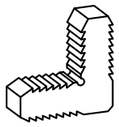
CH9571
Max 150 Subsill Stop end
(non handed)



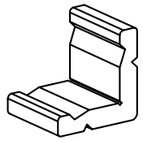
CH9611
Max Watershed suit
40mm Pocket for Deep
& Shallow pockets



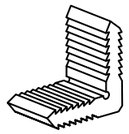
CH9595
Max Subsill support block (3.0)



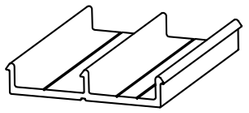
CH9557
Cornerstake C9519 Sash



CH1317
Cornerstake C9241 Sash



CH1928
Cornerstake C9480
Structural Sash



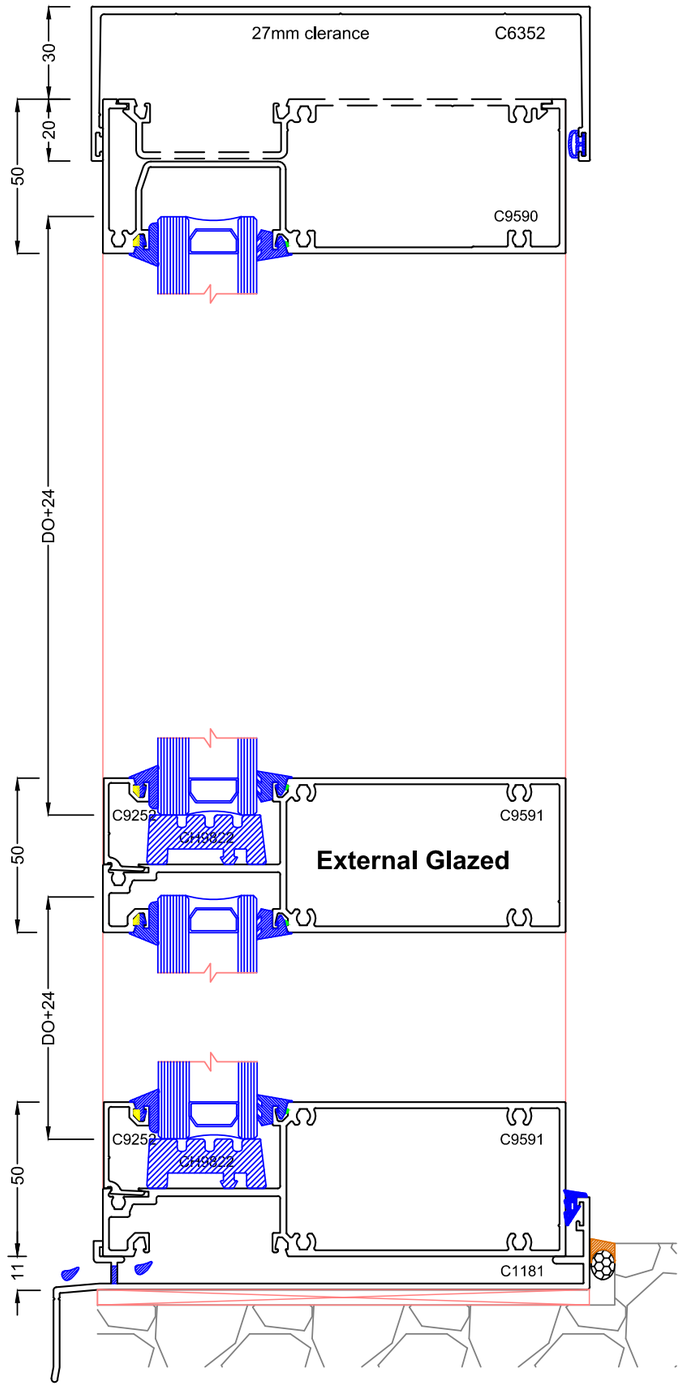
CH9581
RPVC Door Stop Base (3.0m)

CH9580
Sash Gusset

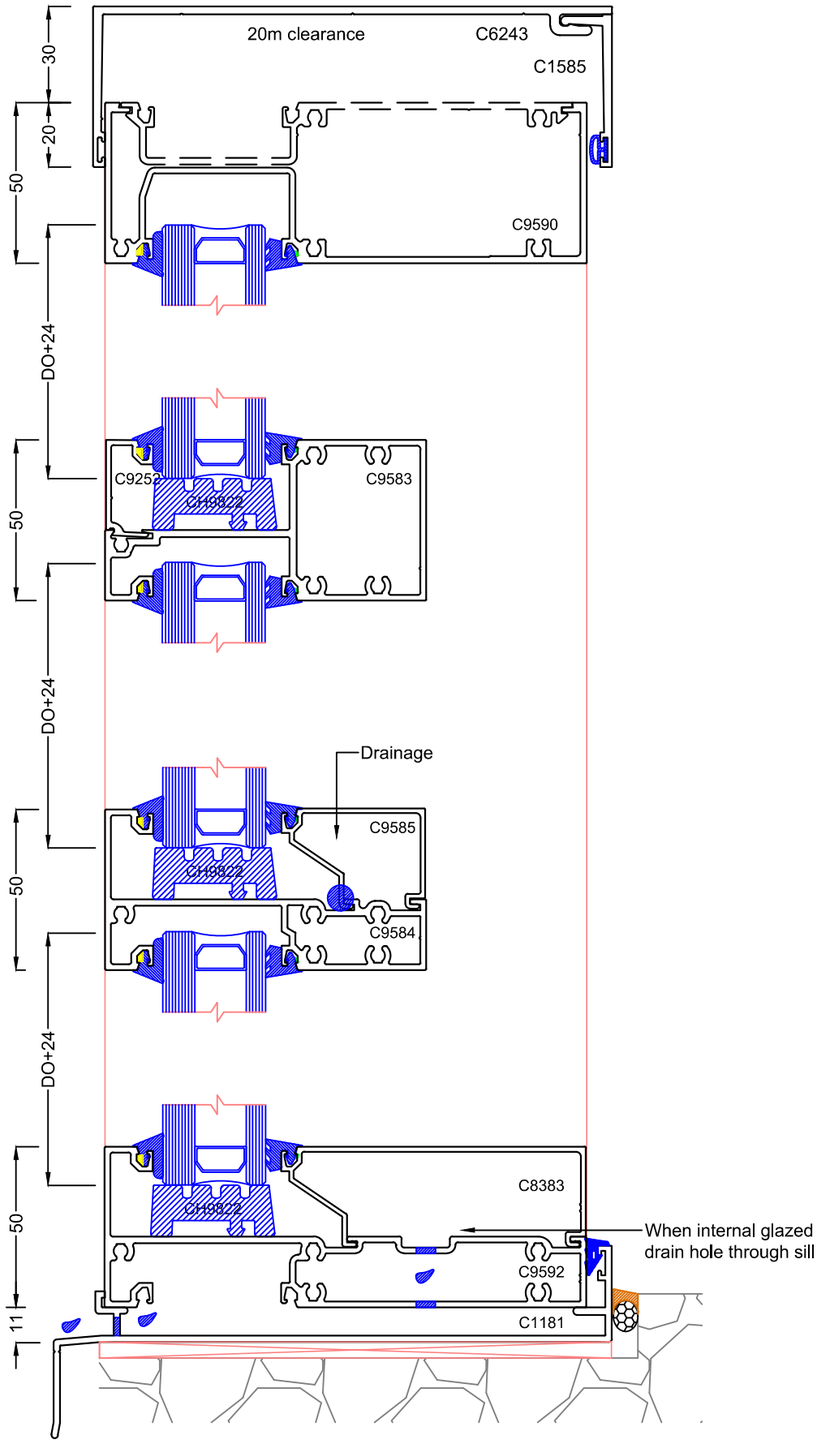
CH9600
20 x #10 Sq Drive Screw
(Front of Glazing Pocket)

CH9822
Wide Setting Block

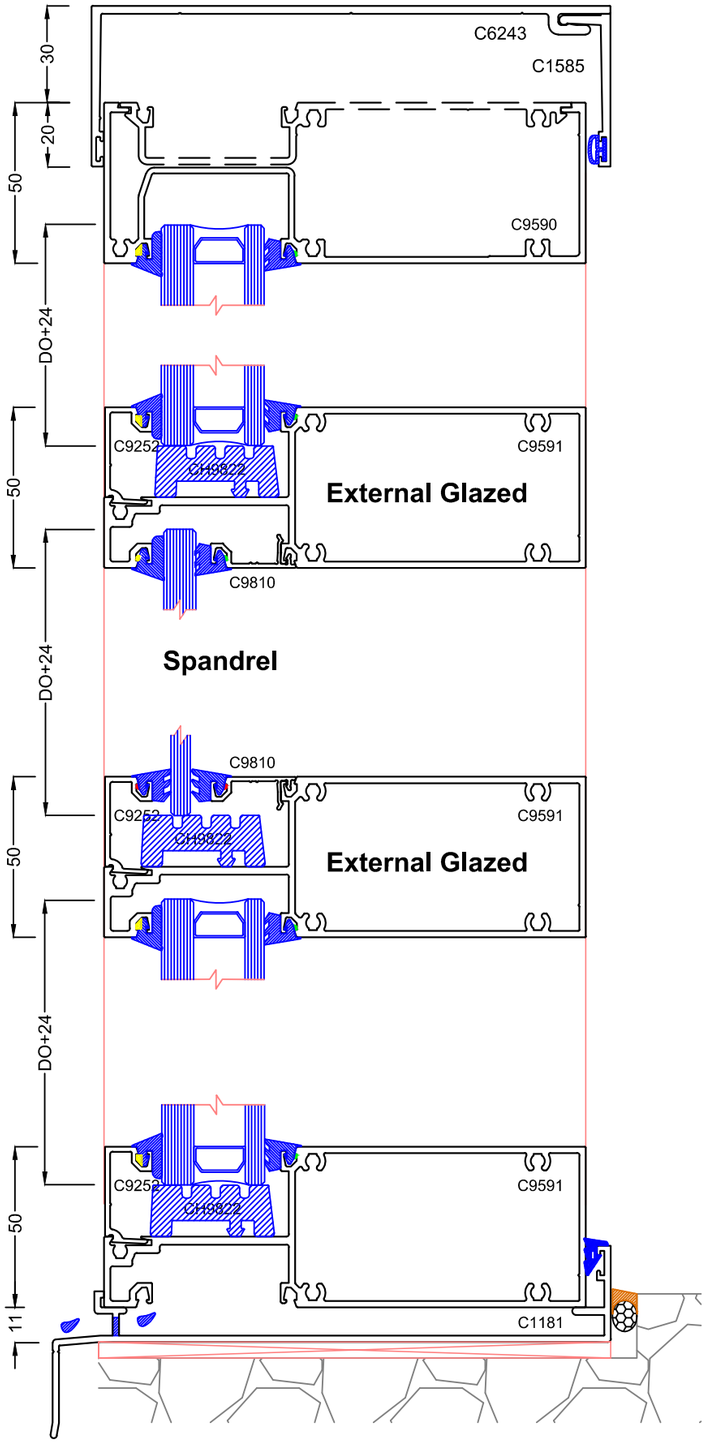
50mm Head & Sill Details External Glazed



Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 5
50mm Head & Sill Details Internal Glazed



50mm Head & Sill External Glazed Vision / Spandrel

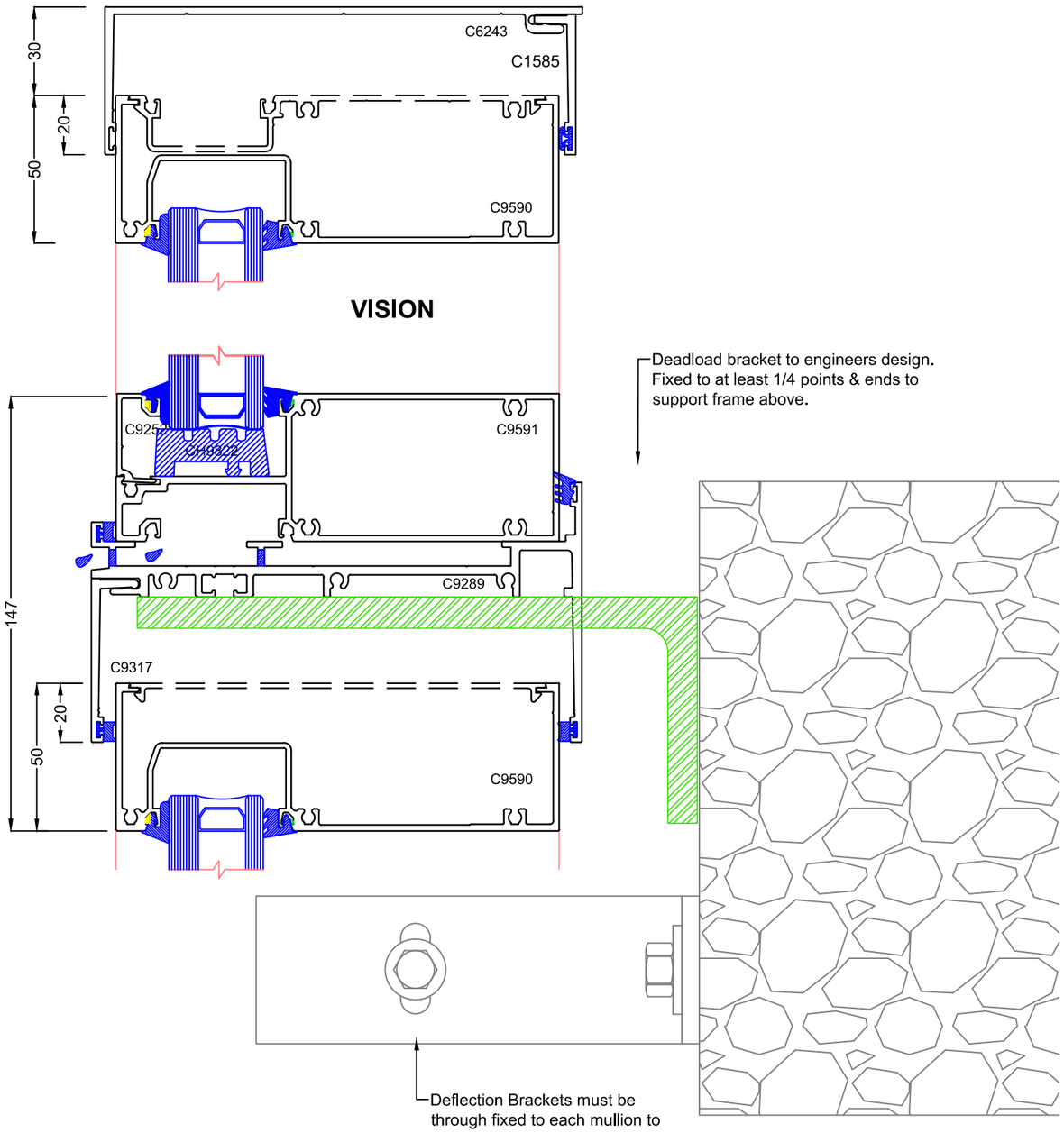


Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

Max Framing Systems: M150FDG40 - 6

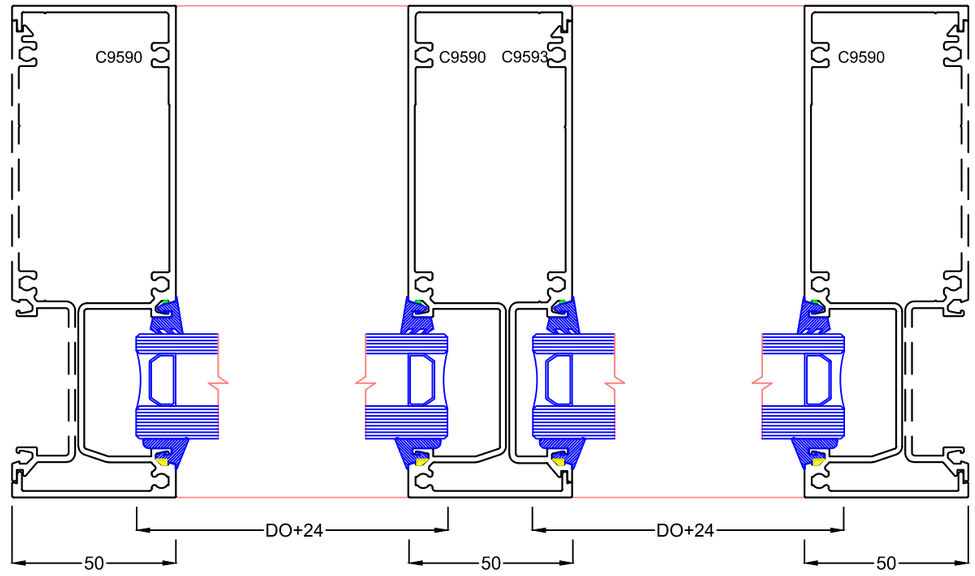
50mm Head & Sill with Stack Sub Head / Sill

Used where mullion fixing isn't available on the frame above, as required by a stack joint. The top frame is retained by a sub head & the stack sub head/sill is bracketed back to the structure to take the weight of the frame below.



50mm Jamb

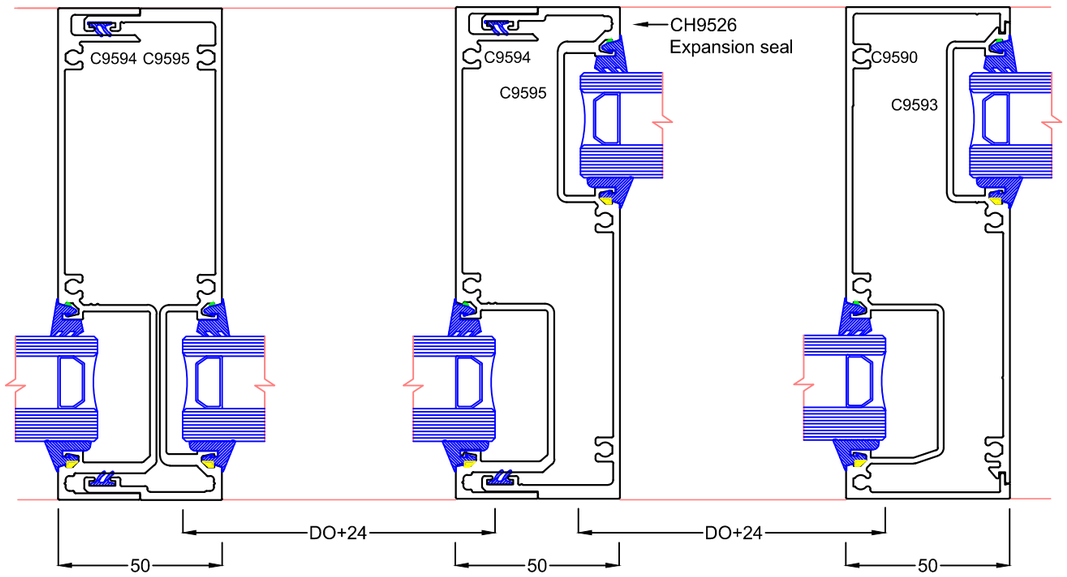
50mm Standard Mullion



50mm Split Mullion

Front Reversed Split Mullion

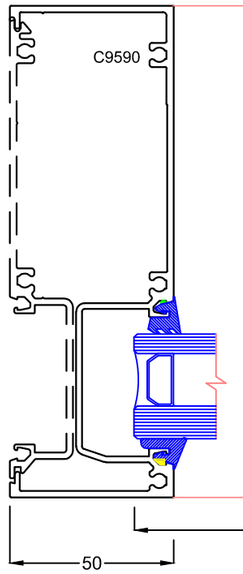
Front Reversed Std Mullion



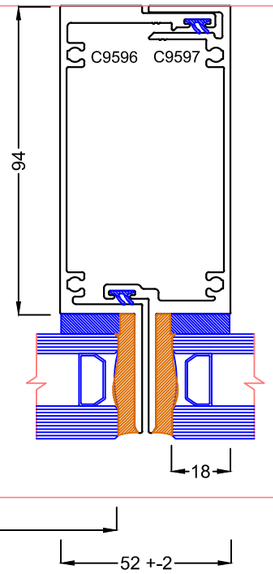
Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

Max Framing Systems: M150FDG40 - 7

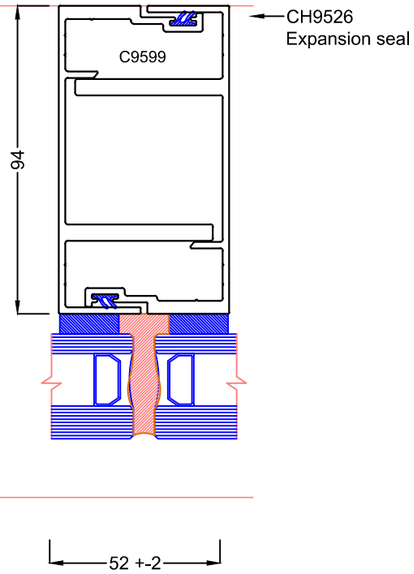
50mm Jamb



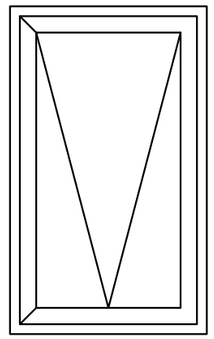
50mm Structural Split Mullion



50mm Blind Structural Mullion



46mm Overlap Awning Sash

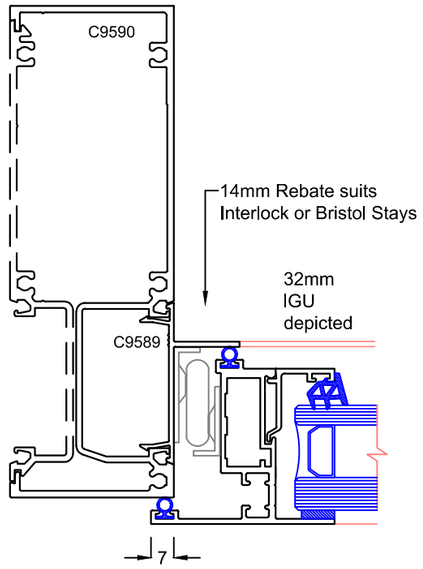


Note:
The Overlap Sash depicted requires awning stays but elegantly suits the hinge head & winder sill. This Sash is depicted as it matches the glass thickness of the frame.
Maximum Sash weights generally are 30kg for a single chain winder & 70kg for a dual chain winder & 70kg with stays.

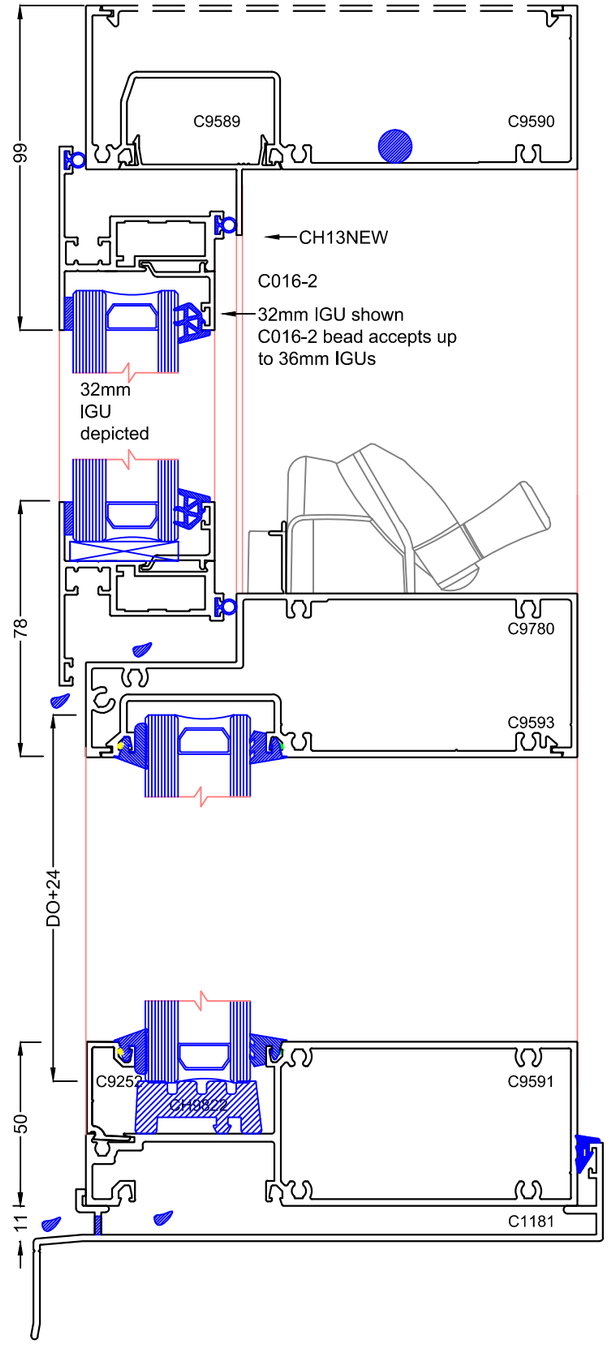
- Max Sash Height: 1600mm
- Min Sash Width: 450mm
- Max Sash Width: 1200mm
- Glass: 6mm - 35mm
- Accepts Q-Lon acoustic seals

Please refer the Sashes segment in the catalogue for further information on sash limits & hardware selection.

Jamb Detail

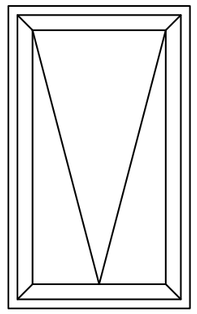


50mm Head & Winder Sill Transom



Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 8

Inset Awning Sash

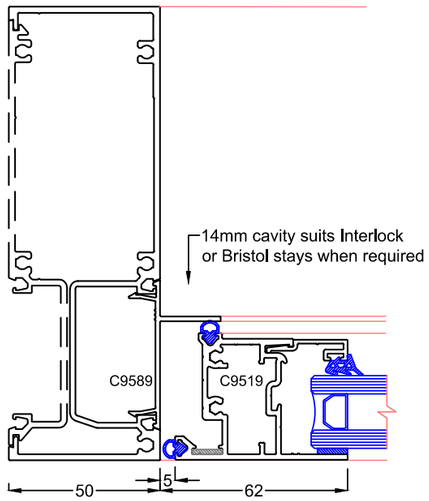


Note:
Maximum Sash weights generally are 30kg for a single chain winder & 70kg for a dual chain winder & 70kg with stays.

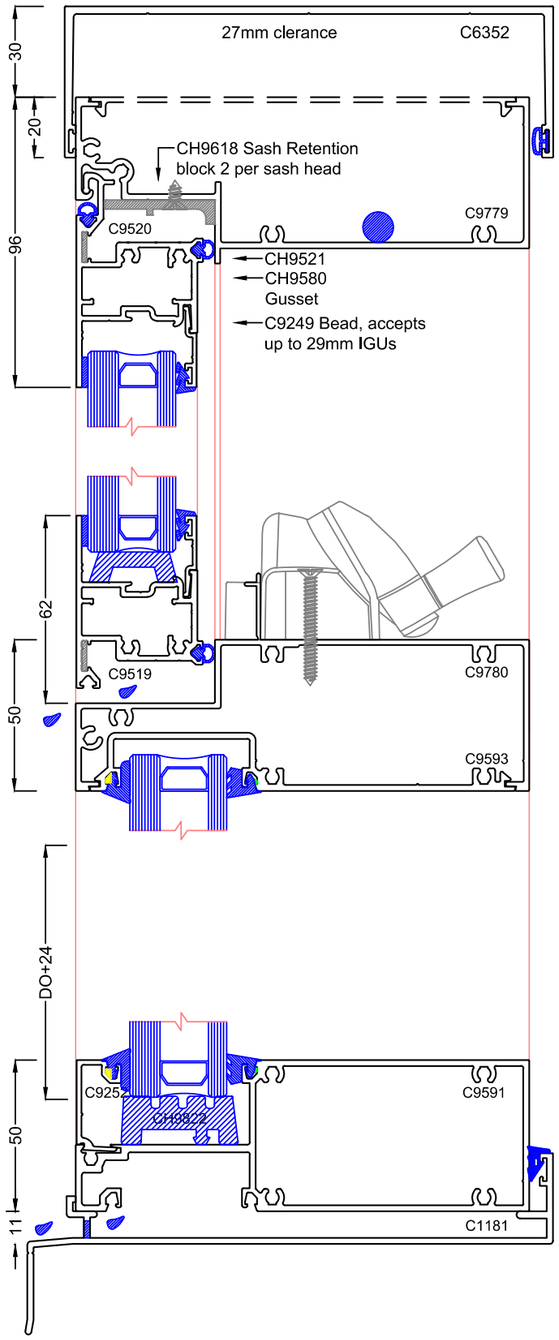
- Max Sash Height: 1600mm
- Min Sash Width: 450mm
- Max Sash Width: 1200mm
- Glass: 6-28mm
- Accepts Q-Lon acoustic seals

Please refer the Sashes segment in the catalogue for further information on sash limits & hardware selection.

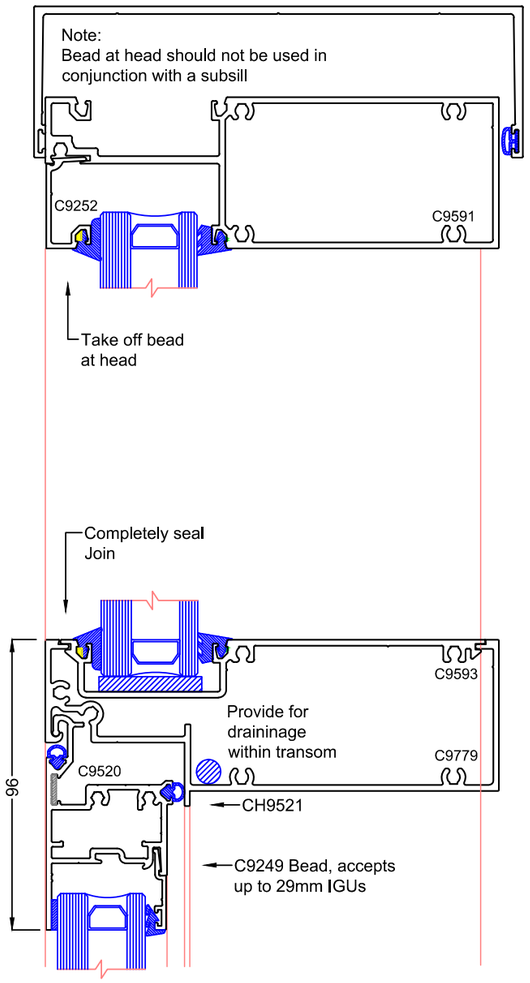
Jamb Detail



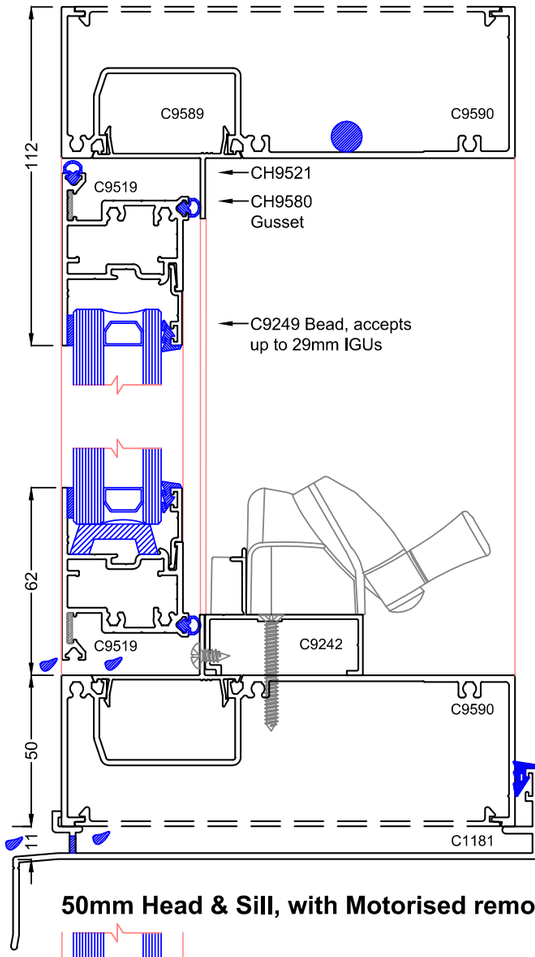
50mm Hinge Head & Winder Transom



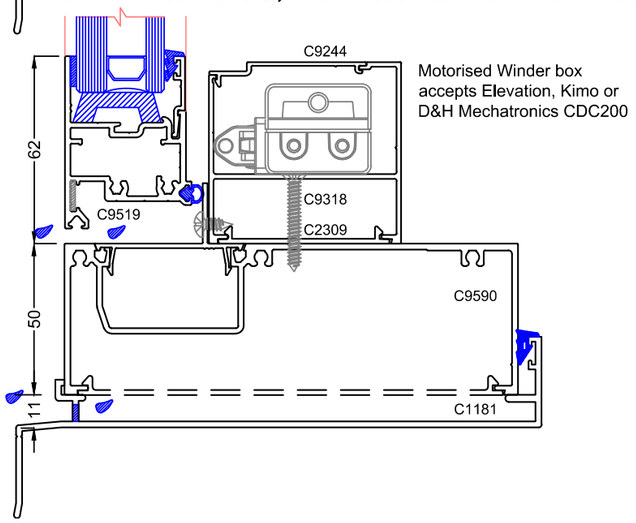
50mm Hinge Head Transom



Inset Awning Sash on stays with winder



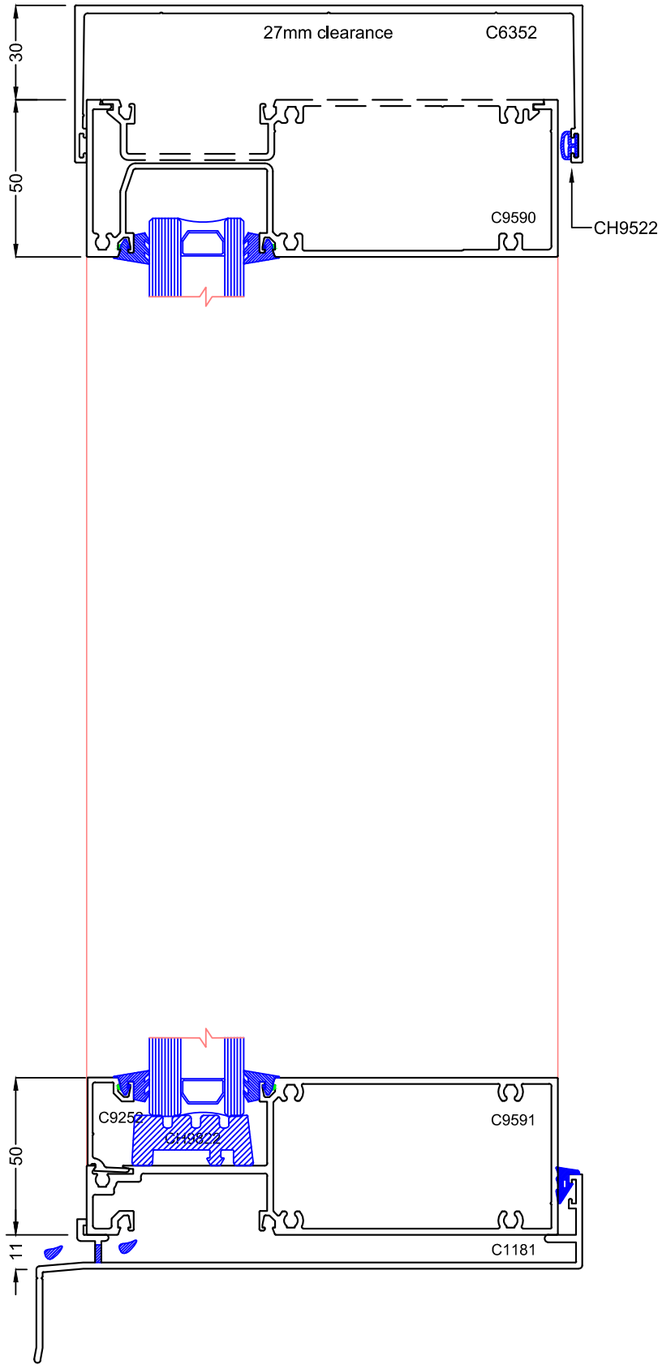
50mm Head & Sill, with Motorised remote winder



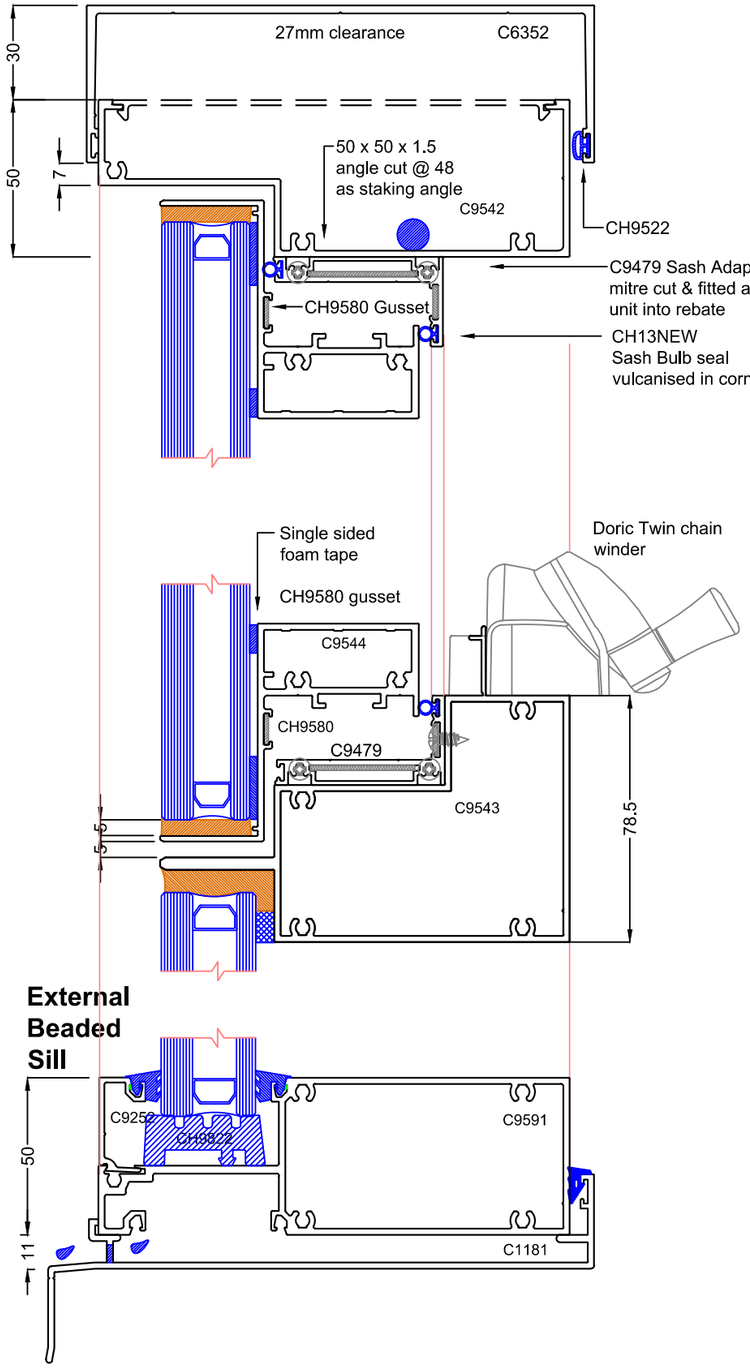
Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 9

Structural Glazed Awning Sash with pocketed frame

This detail was developed for applications where it was preferred to site glaze & where possible to use captivated horizontals.
Care needs to be taken with the configurations & machining associated with the mix of structural & pocketed assemblies.



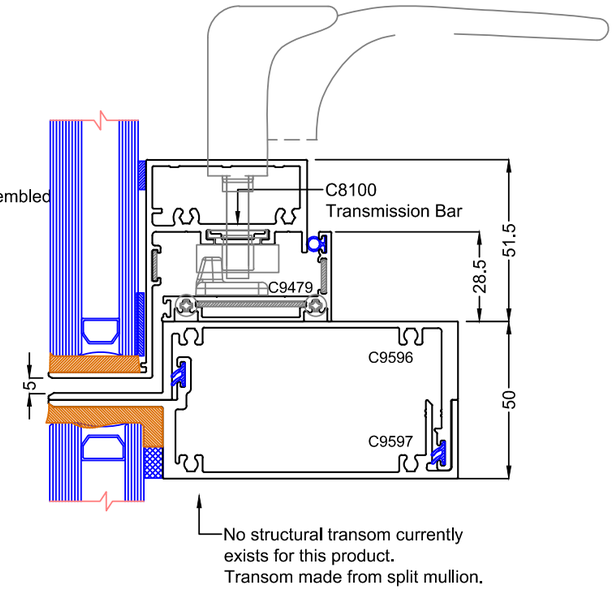
Structural Glazed Sash with Winder transom



External Beaded Sill

Structural Glazed Sash with Multi locking handle

An alternative means of operationg awning windows, a handle drives multi locking points around the sash. This increases weathertighness & resistance to windloads.
Its function is far superior to conventional cam handles. One handle only is required per Sash & is fitted on the bottom rail of awning Sashes & at an appropriate height on a Sash stile on casements.
Fitting of flyscreens become difficult & would usually require a retractable screen.



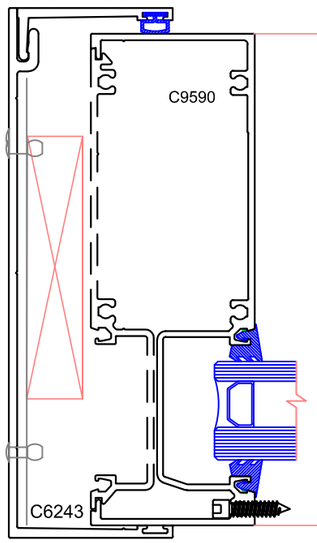
Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

Max Framing Systems: M150FDG40 - 10

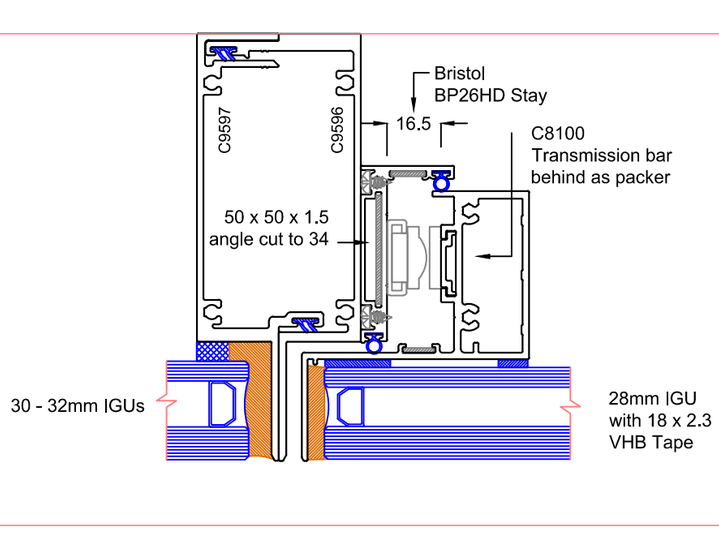
Structural Glazed Sash with pocketed frame

This detail was developed for applications where it was preferred to site glaze & where possible use captivated horizontals.
Care needs to be taken with the configurations & machining associated with the mix of structural & pocketed assemblies.

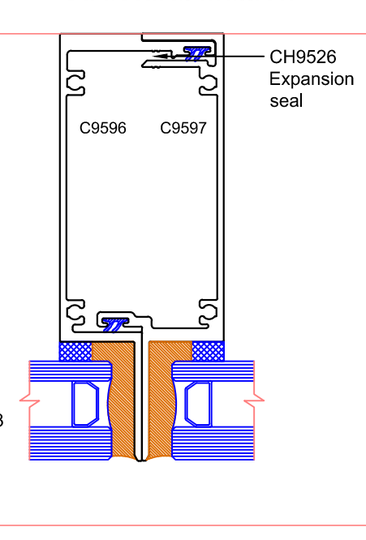
Pocketed Jamb in Sub Jamb



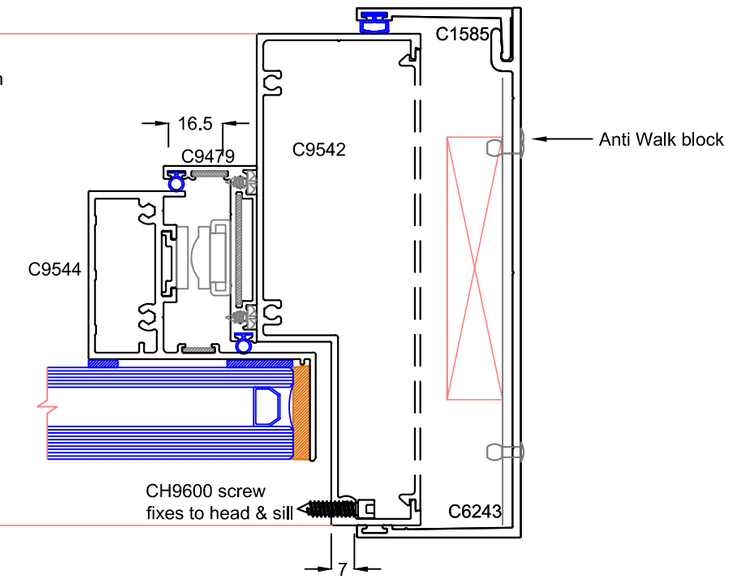
Sub Jamb Detail with sash



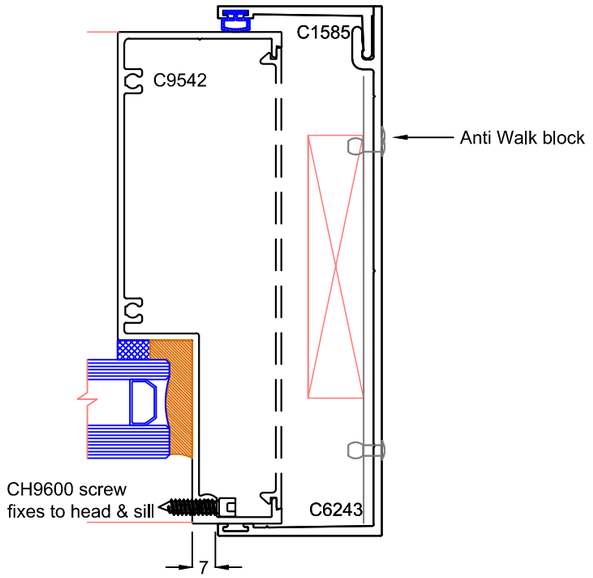
Structural Mullion



Rebated Jamb in Sub Jamb



Rebated Jamb in Sub Jamb

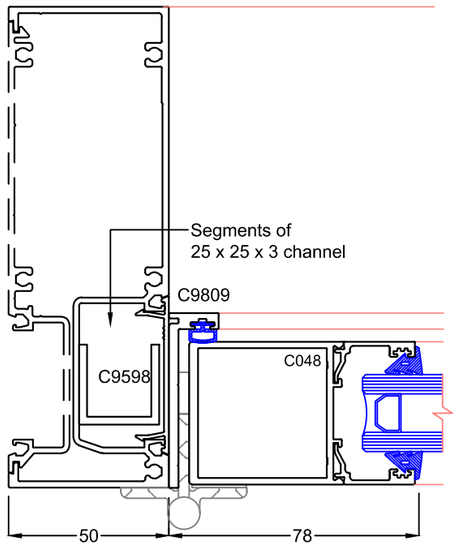


NOTE: Fixedlight detail below Sash, structural glaze into Rebated Jamb

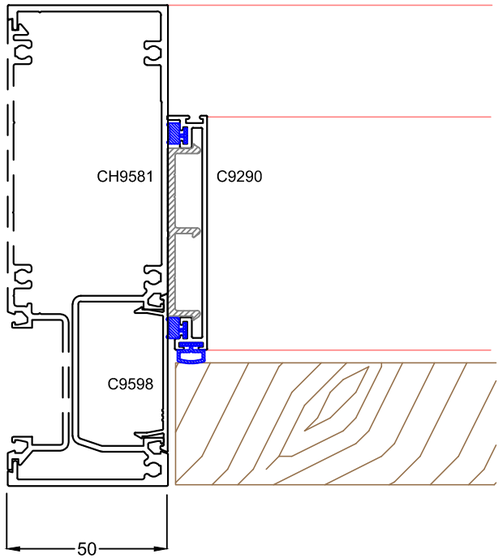
Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

Max Framing Systems: M150FDG40 - 11

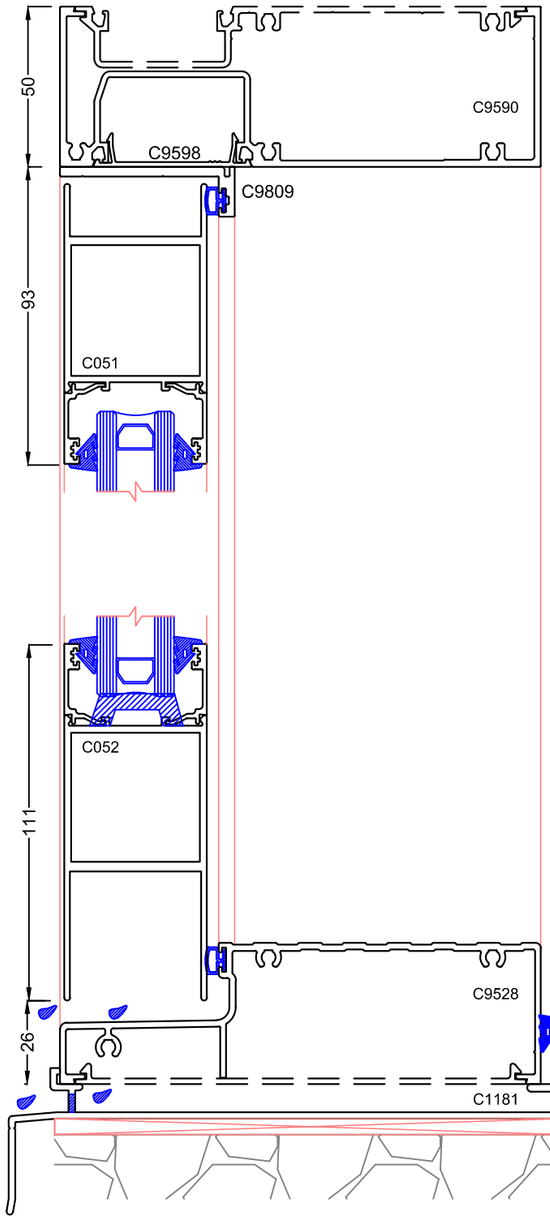
Open OUT Door & 45 door stop



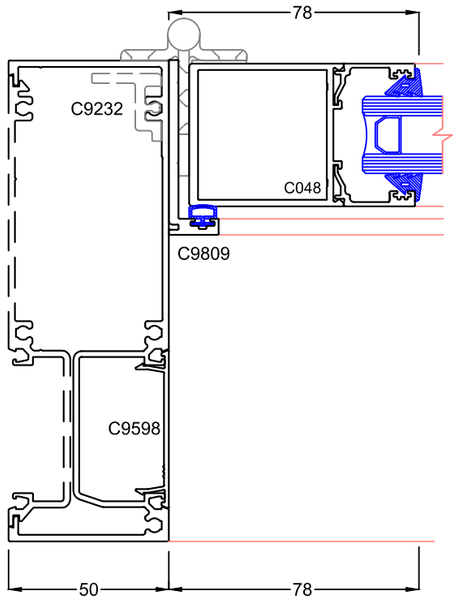
Open OUT Timber Door



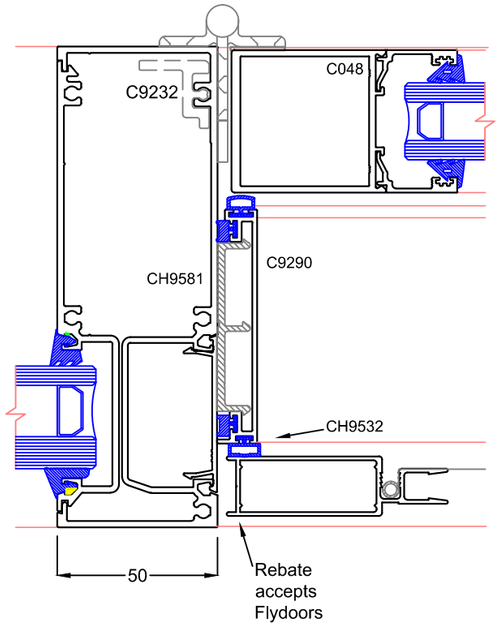
Open OUT Door



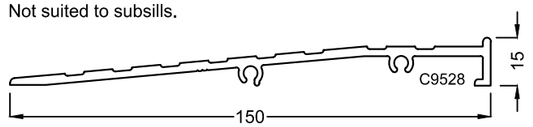
Open IN Door



Open IN Door with conceal fix on door stop

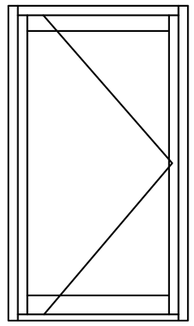


Wheelchair Threshold C669
Not suited to subsills.



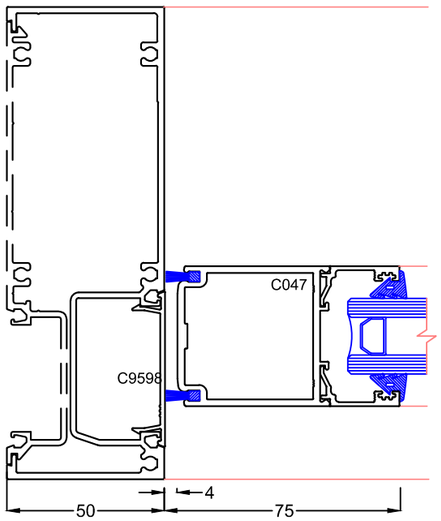
Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 12

Pivot Door

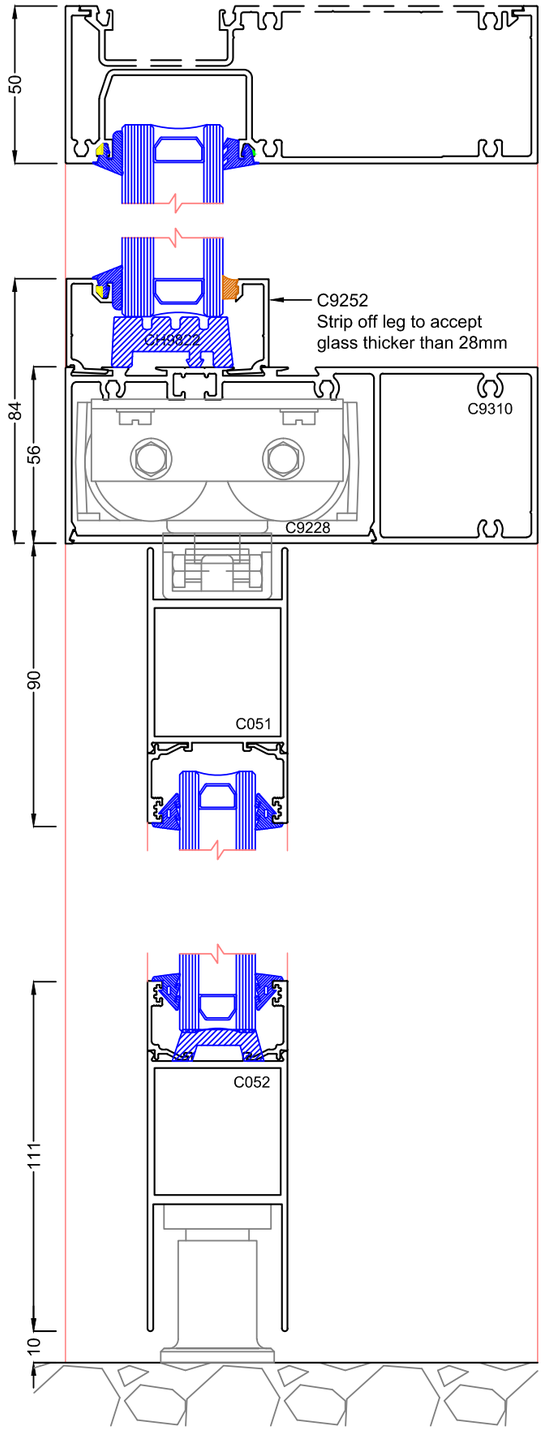


Note:
Maximum door height 2700mm
Maximum Panel width 1000mm
Pivot point usually 100mm

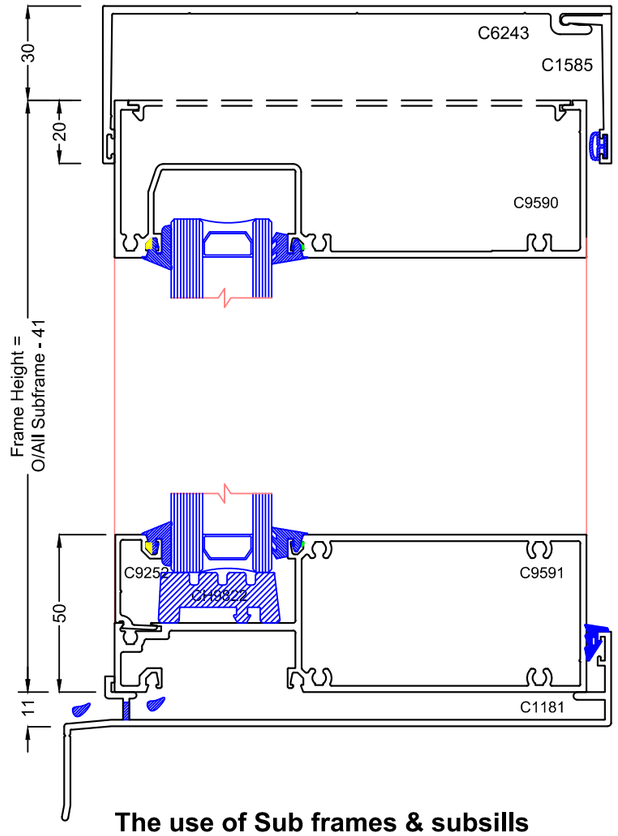
Jamb Detail



Pivot Door & Highlight



One Piece Sub Head (50 deep)
Typical detail for installation from outside



The use of Sub frames & subsills

Commercial window systems are designed for drainage through the system.

Horizontal members act as "gutters", collecting water & allowing it to flow to Vertical members which act as "downpipes".

It then becomes mandatory to adequately flash frames at the sill - this can be done via a folded flashing, impervious rebate, but usually by the use of a subsill.

The subsill allows easy preparation of an opening & ready access to subsill fixings so they can be appropriately sealed prior to frame installation.

A subsill is fitted with a stop end which is sealed during installation of the subsill & contains water within the subsill. Without this, water would run to the ends of the subsill & leak back into the building.

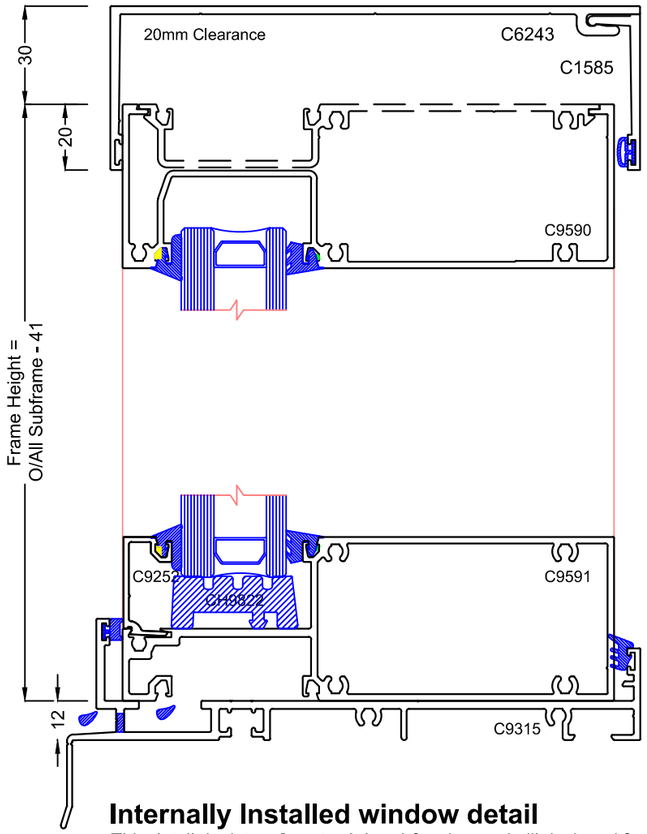
Sub heads are used to allow for either vertical movement or as a more efficient means of installation, especially in above ground installations where it might be desirable to install frames from inside.

Sub frames likewise can be used in this situation, but are especially needed in ventilated cavities (like cavity brick) where there is airflow that may allow water to be driven over subsill stop ends, or it is difficult to contain water within a window opening.

It must be remembered that all window installations require a continuous internal seal especially & the use of subsills & subframes are especially useful in achieving this.

Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 13

Two Part Sub Head & Subsill



Internally Installed window detail

This detail depicts a 2 part sub head & unique subsill designed for internal frame installation.

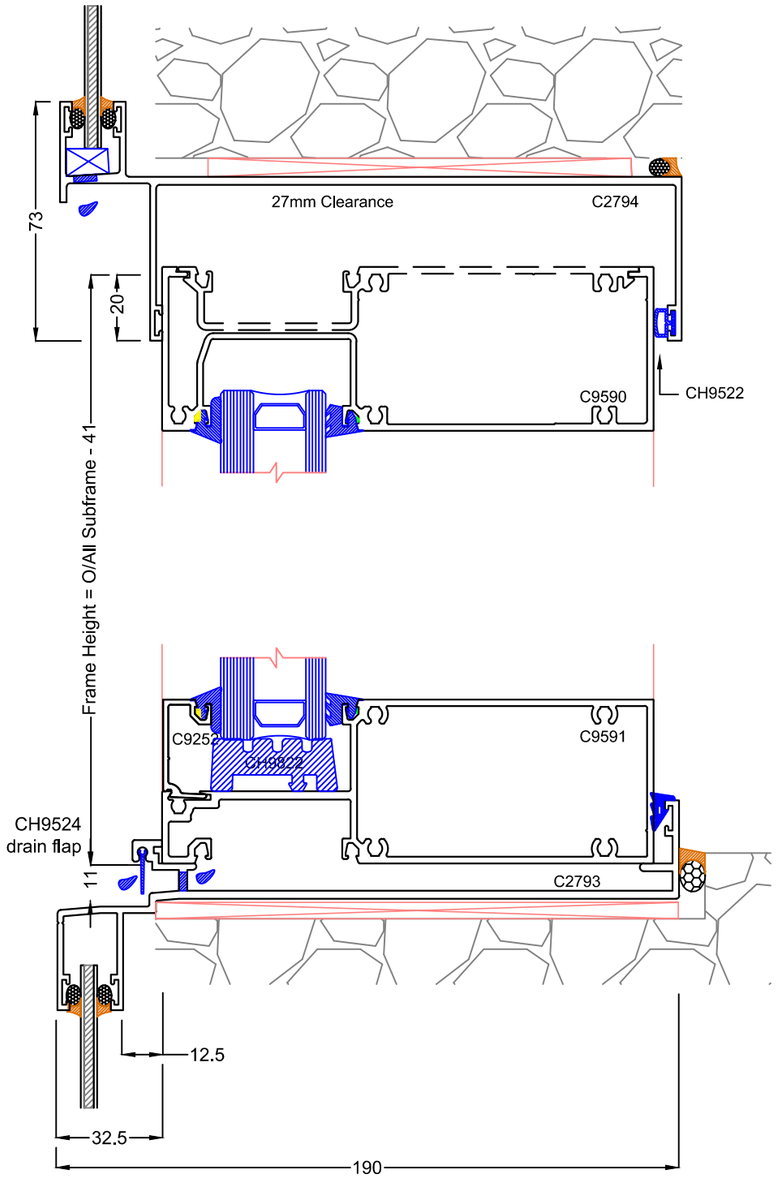
With the sub head & subsill fitted, the frame has an external rebate which aids the installation of frames from inside.

The frame is angled into the subsill first where the external rebate gives it a positive alignment, & is then straightened to vertical & the sub head cover fitted to captivate the head.

Depending on the application this detail can be used with a sub jamb as well.

Spandrel Sub Head & Subsill

Spandrels areas above or below frames can be captured by the Spandrel sub frames, especially sheet or composite panels.

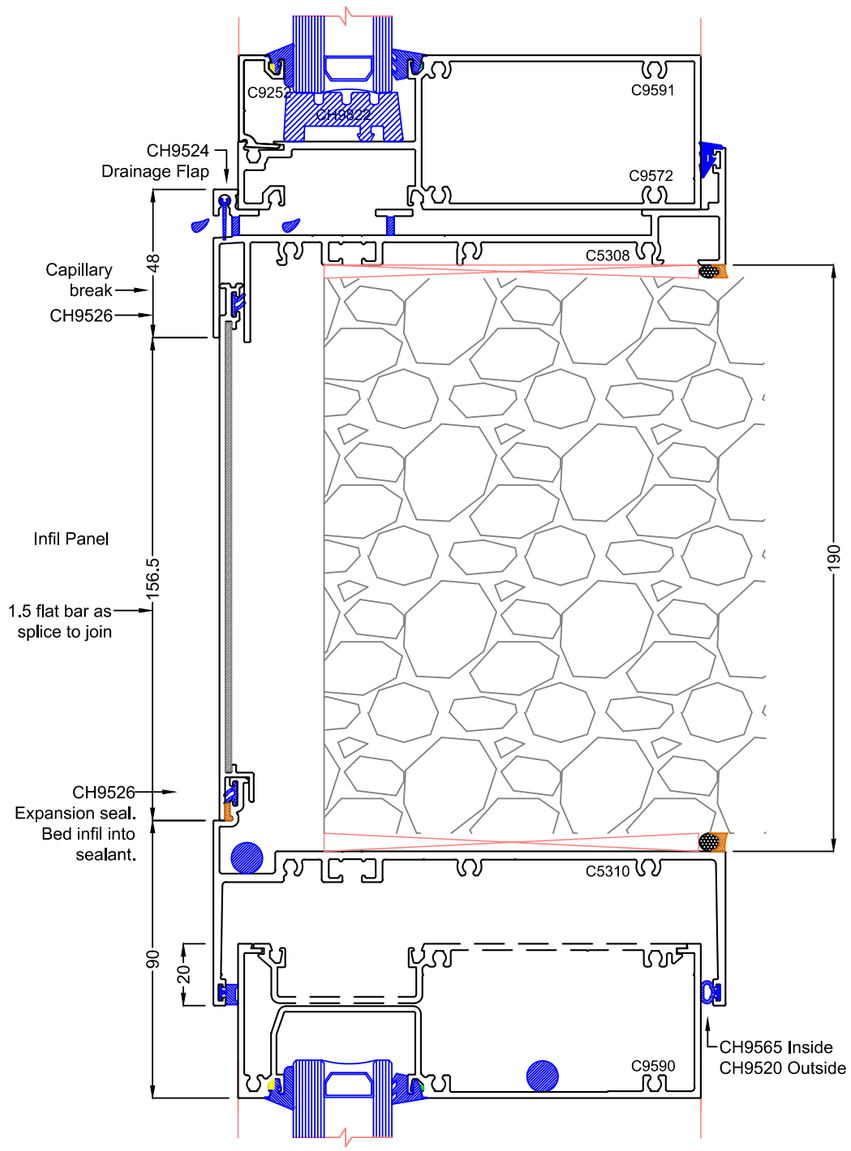


Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

Max Framing Systems: M150FDG40 - 14

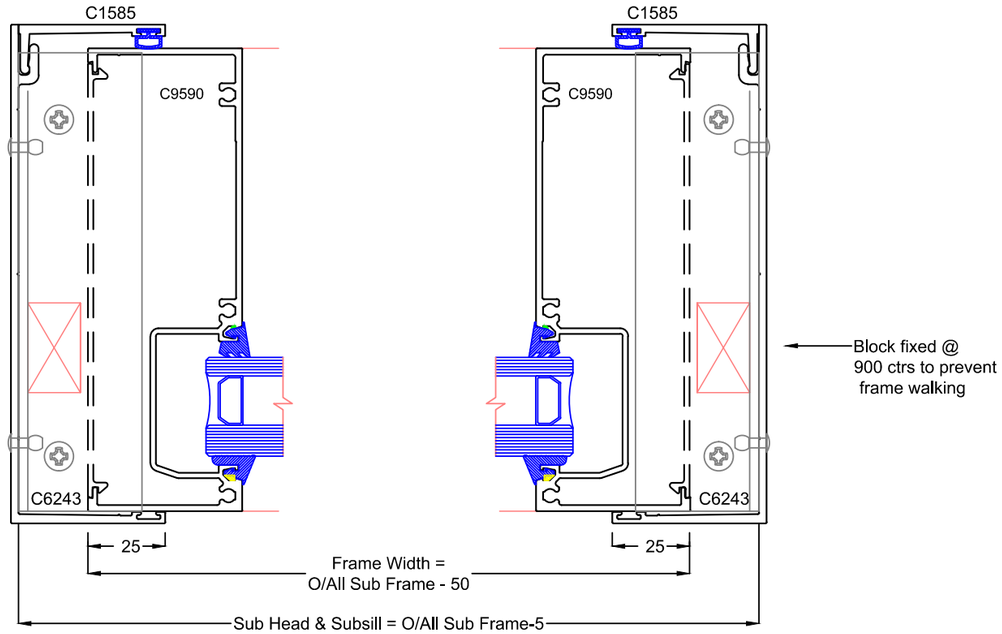
Spandrel Infil Sub Head & Subsill

Used in a similar manner to other spandrel sub framing, this has been especially developed to suit a specific size extruded infil to cover the face of a slab.



Two Part Sub Jamb (50 face)

Typical detail for frame installation from inside.



Sub Jamb Detail

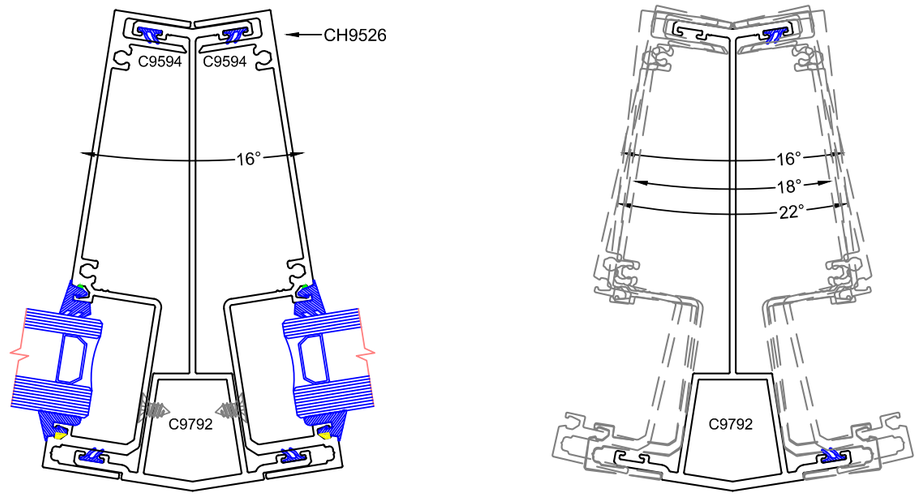
This detail depicts a 2 part sub jamb which is typically used for multi level applications & internal frame installation. The one piece sub head C9311 is usually used with this arrangement.

It is designed to be screw assembled & thus can be shipped to site pre-assembled & lifted to the appropriate level. Alternatively it is easy to factory pre-machine & assemble on site.

The 2 part subhead C9316 is not recommended as an alternative to this detail.

Splayed Mullion Coupler

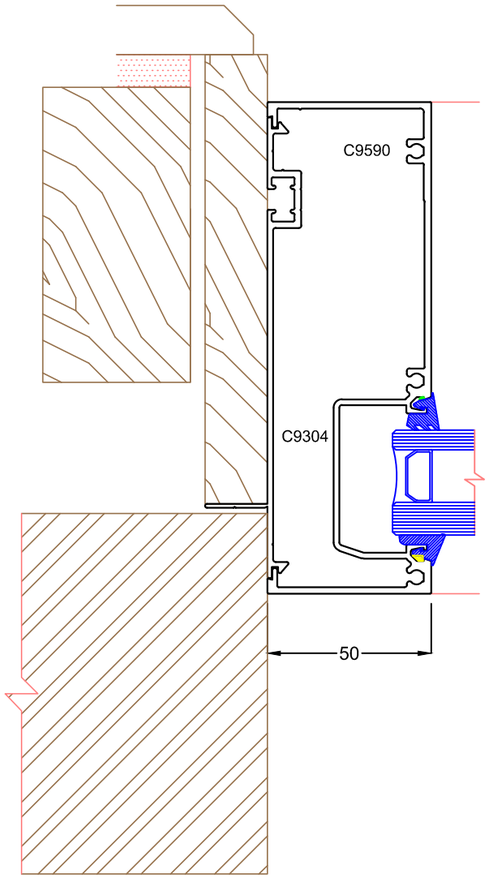
Allows nom 16-22mm splayed angles



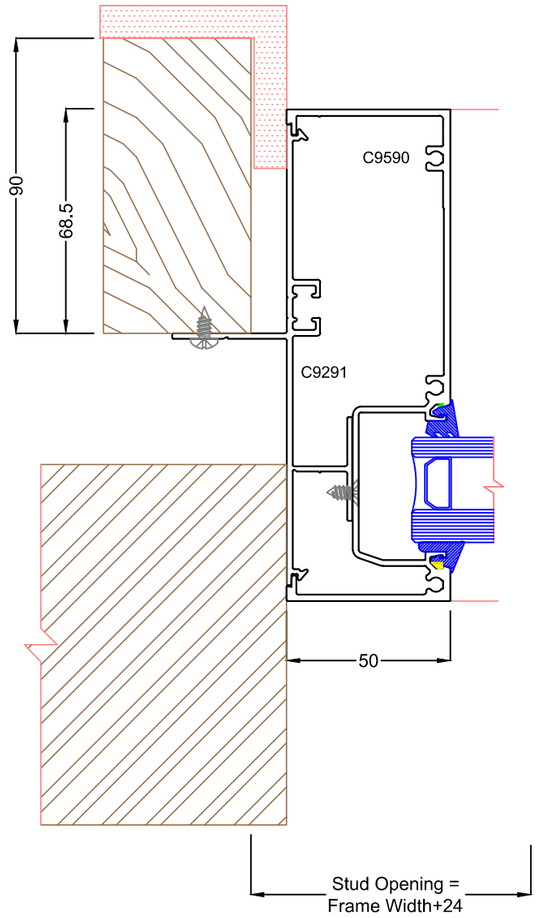
Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket

Max Framing Systems: M150FDG40 - 15

C9304 Reveal adaptor

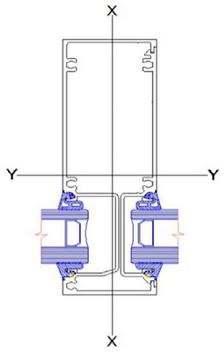


C9291 Build In adaptor



Mullion Structural Tables

Mullion Combination: Max 150-40 mm Pocket STD C9590, C9593



These tables use theoretical section properties. The resulting Serviceability and Ultimate should be read in conjunction with the requirements of AS1170.

Note the following:
- Maximum Stress = 110Mpa
- Serviceability based on Span/250
- Italics indicate where Serviceability is limited by Ulltimate.

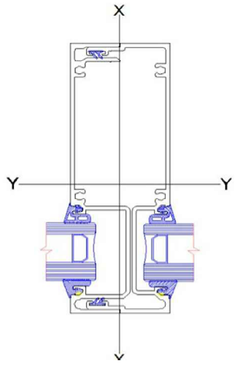
This chart is to be used as a guide only. Where Serviceability exceeds 3kPa or for more information, contact Capral.

Frame Height (mm)		Design Wind Pressure (Pa)							
2200	*S*	*6864*	*5638*	*4856*	*4335*	*3983*	*3754*	*3623*	*3579*
	U	*6864*	*5638*	*4856*	*4335*	*3983*	*3754*	*3623*	*3579*
2400	*S*	*5688*	*4651*	*3984*	*3531*	*3215*	*2996*	*2851*	*2767*
	U	*5688*	*4651*	*3984*	*3531*	*3215*	*2996*	*2851*	*2767*
2600	*S*	4559	3728	3191	2826	2568	2386	2258	2173
	U	4789	3903	3328	2934	2654	2453	2311	2215
2800	*S*	3631	2960	2524	2224	2011	1855	1743	1663
	U	4086	3321	2822	2478	2230	2049	1916	1820
3000	*S*	2939	2390	2032	1784	1606	1474	1376	1304
	U	3525	2859	2424	2121	1901	1738	1616	1525
3200	**S**	2413	1959	1661	1454	1304	1192	1108	1044
	U	3071	2487	2104	1836	1640	1494	1383	1298
3400	**S**	2006	1625	1376	1201	1074	979	906	850
	U	2699	2182	1843	1604	1430	1299	1198	1120
3600	**S**	1686	1364	1153	1004	896	814	751	702
	U	2389	1930	1627	1414	1258	1139	1048	976
3800	**S**	1431	1156	976	849	755	685	630	
	U	2129	1718	1447	1255	1115	1008	924	
4000	**S**	1225	989	833	724	643			
	U	1909	1539	1294	1122	995			
4200	**S**	1056	852	717	622				
	U	1720	1386	1165	1008				
4400	**S**	917	739	622					
	U	1558	1254	1053					
4600	**S**	802	646						
	U	1417	1140						
4800	**S**	705							
	U	1294							
5000	**S**	623							
	U	1186							
Mullion Centres (mm)		800	1000	1200	1400	1600	1800	2000	2200

Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 16

Mullion Structural Tables

Mullion Combination: Max 150-40 mm Pocket Split C9594, C9595



These tables use theoretical section properties. The resulting Serviceability and Ultimate should be read in conjunction with the requirements of AS1170.

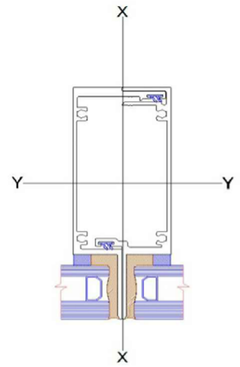
Note the following:
- Maximum Stress = 110Mpa
- Serviceability based on Span/250
- Italics indicate where Serviceability is limited by Ulltimate.

This chart is to be used as a guide only. Where Serviceability exceeds 3kPa or for more information, contact Capral.

Frame Height (mm)		Design Wind Pressure (Pa)							
2200	*S*	9814	8096	7010	6293	5816	5511	5340	5285
	U	10123	8314	7162	6393	5874	5536	5343	5278
2400	*S*	7494	6151	5292	4714	4315	4043	3865	3764
	U	8367	6842	5860	5193	4729	4408	4194	4070
2600	*S*	5855	4787	4098	3629	3298	3064	2900	2791
	U	7027	5726	4884	4305	3894	3600	3391	3250
2800	*S*	4663	3801	3242	2857	2582	2383	2238	2135
	U	5980	4861	4131	3627	3264	2999	2804	2664
3000	*S*	3775	3069	2610	2291	2062	1893	1768	1675
	U	5148	4175	3539	3097	2776	2538	2360	2227
3200	**S**	3100	2515	2133	1867	1675	1531	1423	1341
	U	4474	3623	3064	2674	2390	2177	2015	1891
3400	**S**	2577	2088	1767	1543	1379	1257	1163	1091
	U	3923	3172	2678	2332	2079	1888	1741	1627
3600	**S**	2165	1752	1480	1290	1151	1045	965	902
	U	3465	2798	2359	2051	1824	1652	1519	1415
3800	**S**	1837	1485	1253	1090	970	879	809	754
	U	3081	2485	2093	1817	1613	1458	1338	1243
4000	**S**	1573	1270	1070	929	826	747	686	638
	U	2756	2221	1869	1620	1436	1296	1186	1100
4200	**S**	1356	1094	921	799	709	640		
	U	2478	1996	1678	1453	1286	1159		
4400	**S**	1178	950	799	692	613			
	U	2239	1803	1514	1310	1158			
4600	**S**	1030	830	697	604				
	U	2032	1635	1372	1186				
4800	**S**	906	729	612					
	U	1852	1489	1249					
5000	**S**	801	644						
	U	1693	1361						
Mullion Centres (mm)		800	1000	1200	1400	1600	1800	2000	2200

Mullion Structural Tables

Mullion Combination: Max 150-40 Pocket Struct C9596, C9597



These tables use theoretical section properties. The resulting Serviceability and Ultimate should be read in conjunction with the requirements of AS1170.

Note the following:
- Maximum Stress = 110Mpa
- Serviceability based on Span/250
- Italics indicate where Serviceability is limited by Ulltimate.

This chart is to be used as a guide only. Where Serviceability exceeds 3kPa or for more information, contact Capral.

Frame Height (mm)		Design Wind Pressure (Pa)							
2200	*S*	*4938*	*4056*	*3493*	*3118*	*2865*	*2701*	*2606*	*2575*
	U	*4938*	*4056*	*3493*	*3118*	*2865*	*2701*	*2606*	*2575*
2400	*S*	3956	3247	2793	2488	2278	2134	2040	1987
	U	4095	3348	2868	2541	2314	2157	2052	1992
2600	*S*	3090	2527	2163	1915	1741	1617	1531	1473
	U	3450	2811	2397	2113	1912	1767	1665	1596
2800	*S*	2461	2006	1711	1508	1363	1258	1181	1127
	U	2945	2393	2034	1786	1607	1477	1381	1312
3000	*S*	1992	1620	1378	1209	1088	999	933	884
	U	2542	2062	1748	1529	1371	1254	1165	1100
3200	**S**	1636	1328	1126	986	884	808	751	708
	U	2216	1795	1518	1325	1184	1078	998	937
3400	**S**	1360	1102	933	814	728	663	614	
	U	1949	1576	1330	1158	1033	938	865	
3600	**S**	1143	925	781	681	607			
	U	1726	1394	1175	1022	909			
3800	**S**	970	784	661					
	U	1539	1242	1046					
4000	**S**	830	670						
	U	1380	1113						
4200	**S**	716							
	U	1245							
4400	**S**	622							
	U	1128							
Mullion Centres (mm)		800	1000	1200	1400	1600	1800	2000	2200

Max™ 150 x 50mm FRONT DOUBLE GLAZED - 40mm Pocket
Max Framing Systems: M150FDG40 - 17

Glazing Methodology

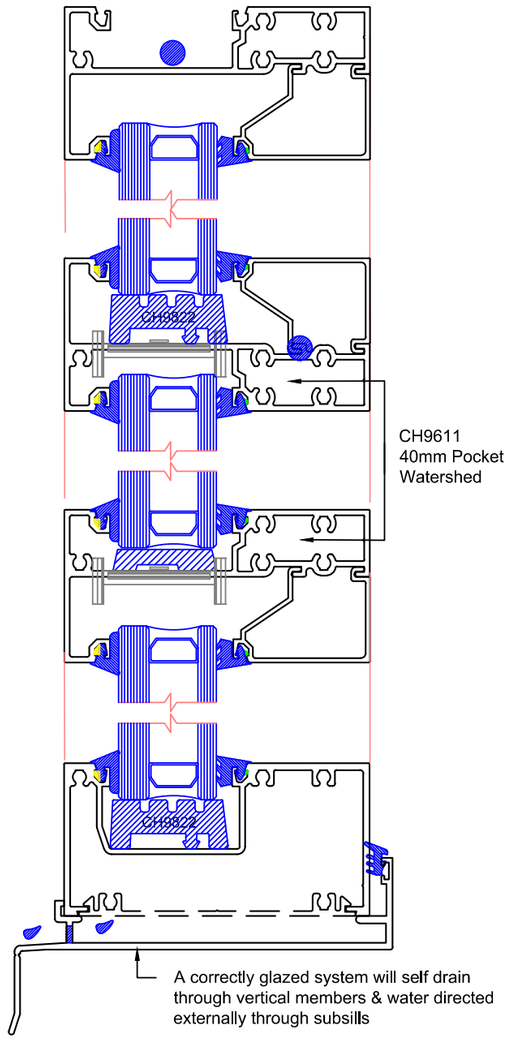
This system has been designed to self drain within the system via a patented watershed component in transoms, traditionally the area most prone to leakage in commercial systems.

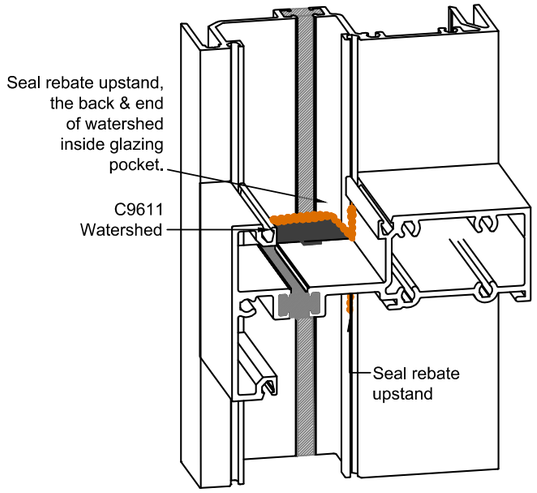
Most other commercial systems attempt to deal with drainage through ugly external drain slots or rely on silicone to stop water entry.

Using "top loaded" high performance co-extruded wedges which are shrink resistant, the system allows easy in-factory fitting of backing wedges & easy fitting of wedges on the side from which the system is being glazed.

Wedges are colour coded according to thickness for ease of identification, refer the chart below.

Note: This page describes one method of glazing. Wet Glazing or combinations of wet and dry glazing can be done. For further information on Glazing methodology & frame sealing please refer the Information pages in the U-Max Manual.





Preparing the Glazing Rebate:

a. Ends of horizontal frame joints are end buttered prior to assembly.

b. Fit the watershed device while assembling transoms

c. Seal into the captive groove on the transom's vertical rebate. This is done on top & below the transom.

d. Seal the back end end of watershed within the pocket. DO not seal in front of Watershed as infiltrated water is drained through here.

Backing Wedge (rebate size) Fitting method:
Backing wedges can be fitted either side dependant on which side it is being glazed: outside for internal glaze or inside for external glaze. The diagram depicted is externally glazed, so backing wedges would be factory fitted to the inside.

- Wedges size appropriate to glass thickness should be cut approx 18mm/metre oversize from DO (Daylight opening).
- Vertical wedges butt between horizontal wedges & are bunched towards corners.
- Pull corners back 50mm & bed into sealant & apply sealant to the butted ends.

Site Preparation of the glazing rebate:

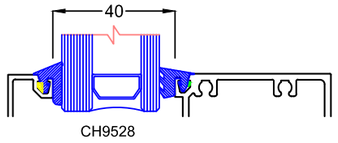
- Clean the glazing rebate & wipe glazing grooves
- Check the watershed devices are in place & overseal where appropriate.
- Place setting blocks at 1/4 points. Setting blocks should be no closer than 150mm from the edge of glass in normal conditions.

Wedge Fitting method on the glazing side

- Wedges size appropriate to glass thickness should be cut approx 18mm/metre oversize from DO (Daylight opening).
- If glazing internally, repeat the method of sealing corners as per backing wedges.

Wedge glazing charts for Max Framing - 40mm pocket

Note: when different wedges are used, the smaller wedge must go on the rebate side to allow room to fit the glazing bead



CH9505
1mm wedge SANT
Black backing

CH9506
3mm wedge SANT
Yellow backing

CH9507
5mm wedge SANT
Green backing

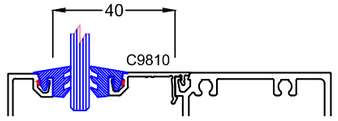
CH9508
6mn wedge SANT
Red backing

CH9509
7mm wedge SANT
Blue backing

CH9510
9mm wedge SANT
Purple backing

Spandrel Glazing

Note: C9810 Spandrel adaptor achieves a 19mm pocket



	Glass thickness	Example	Rebate wedge	Gap	Glazing wedge	Gap
Max Framing	28mm	8/12/8	CH9508	6mm	CH9508	6mm
	29mm	8.38/12/8.38	CH9507	5mm	CH9508	6mm
	30mm	10/12/8	CH9507	5mm	CH9507	5mm
	31mm	10.38/12/8.38	CH9507	5mm	CH9507	5mm
	32mm	10/12/10	CH9506	3mm	CH9507	5mm
	33mm	10.38/12/8.38	CH9506	3mm	CH9507	5mm
	34mm	13.52/12/6	CH9505	1mm	CH9507	5mm
Max Spandrel Glazing	Glass thickness	Spandrel Adaptor	Rebate wedge	Gap	Glazing wedge	Gap
	6mm	C9810	CH9506	5mm	CH9509	7mm
	8mm	C9810	CH9506	5mm	CH9507	5mm
	10mm	C9810	CH9503	3mm	CH9507	5mm